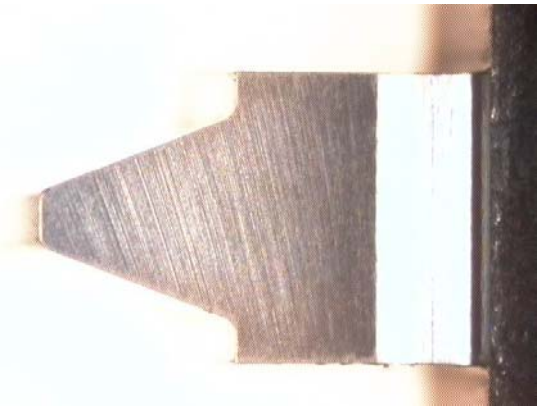
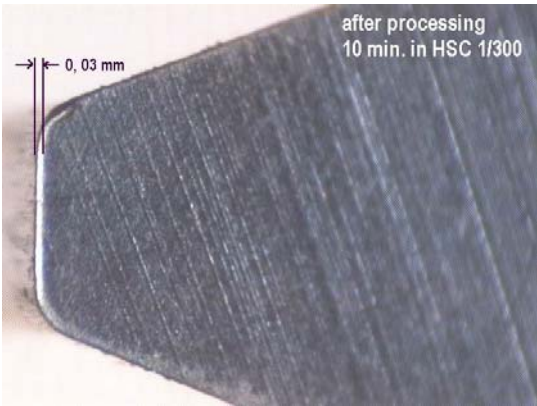
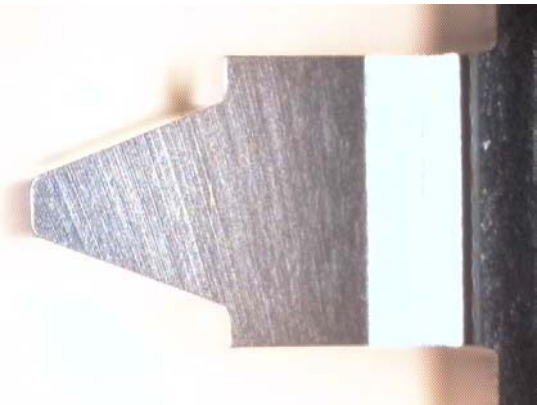
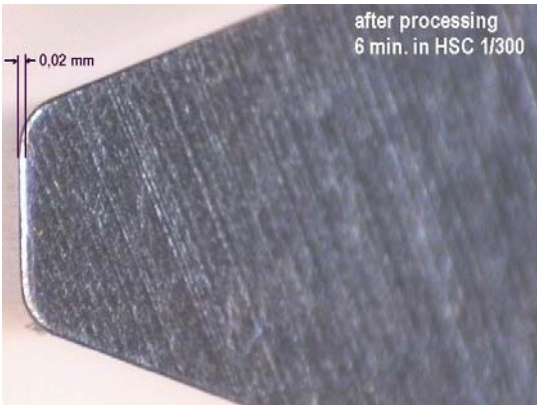
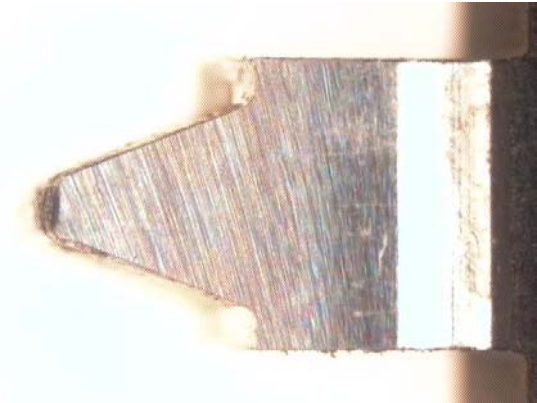
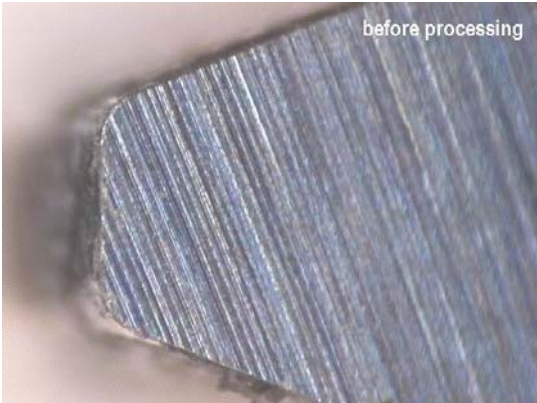


Testserie 294




Process-Report



Agent: Graphites & Produits Ind.
Customer:
Manager: Herr Ottmann
Date received: 03.12.03
Processed on: 07.01.04
Report-number: 545
Test no: 294

Sample no. 1
Requirement: deburring, polishing
Workpiece name: cutting tool
Quantity: 1
Material: Carbide

Manufacturing process: milled parts
Others:
Treated with Magnet-Polisher:
Gap-Sytem:
Waterflow:
Compound-Water-Concentration:
Interval:

Machine	Step No.	Time	Process	Media	Compound	Speed
DF 70 	1	6 min.	dry polishing	HSC 1/300 granule	HL 5 oil	25

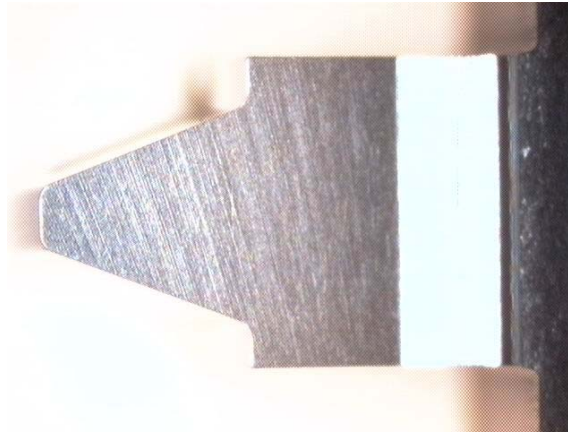
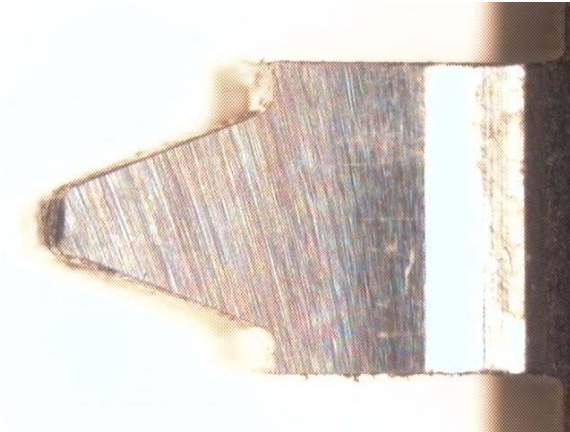
Processed through: Walfried Woelk

Process-Report

Agent: Graphites & Produits Ind.
Customer:
Manager: Herr Ottmann
Date received: 03.12.03
Processed on: 07.01.04
Report-number: 545
Test no: 294

Sample no. 1
Requirement: deburring, polishing
Workpiece name: cutting tool
Quantity: 1
Material: Carbide

Manufacturing process: milled parts
Others:
Treated with Magnet-Polisher:
Gap-Sytem:
Waterflow:
Compound-Water-Concentration:
Interval:



Remarks: